Selective laser ionisation of radionuclide ⁶³Ni

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Abstract. We report a search for a scheme of selective laser stepwise ionisation of radionuclide ⁶³Ni by radiation of a dye laser pumped by a copper vapour laser. A three-stage scheme is found with ionisation through an autoionising state (AIS): $3d^84s^{23}F_4(E = 0) \rightarrow$ $3d^94p^{1}F^{0}_{3}(31030.99 \text{ cm}^{-1}) \rightarrow 3d^94d^{2}[7/2]_4(49322.56 \text{ cm}^{-1}) \rightarrow$ AIS(67707.61 cm⁻¹) which, by employing saturated radiation intensities provides the ionisation selectivity of above 1200 for ⁶³Ni.

Keywords: nickel, radionuclide ⁶³Ni, laser photoionisation, autoionisation, selectivity.

1. Introduction

Presently, autonomous energy sources are being actively developed, which are based on the beta-voltaic effect with employment of radionuclide 63 Ni (a source of β -radiation with an average energy of 0.17 MeV and the half-decay period of 100 years) [1–5]. Such small autonomous sources of electrical energy (~1–10 μ W) with a service life of above 30 years might provide many-year energy supply for microsystems in difficult-to-access places. Such microsystems are used in space-based objects, systems for distributed Earth monitoring, continuity testing sensors incorporated in buildings or road carpets, cardio- and neuro-stimulators in medicine, etc.

Natural nickel comprises five stable isotopes, namely, 58 Ni, 60 Ni, 61 Ni, 62 Ni and 64 Ni with the abundances of 68.07%, 26.22%, 1.14%, 3.63% and 0.93%, respectively. A known method for producing radionuclide 63 Ni is a three-operation procedure: obtaining the initial material enriched in 62 Ni by using centrifugal separation, irradiating it in a reactor and conversion to a volatile compound followed by enrichment in radioisotope 63 Ni [6,7]. Under the condition of the target enrichment in 62 Ni to ~50%, the content of 63 Ni in a final product may reach 50%. A further increase in the target isotope concentration requires additional centrifuging; however, realisation of this process becomes technically difficult because of high radioactivity.

Employment of laser technology for isotope separation in an atomic vapour [atomic variant of laser isotope separation (AVLIS)] can substantially reduce the cost of this process

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The AVLIS method is based on laser selective stepwise photoionisation of diluted vapours of some element by the radiation of two or more variable-wavelength lasers [8]. The wavelength of spectrally narrow laser radiation is matched with absorption lines of the target isotope and atoms are stepwise excited and photoionised. Produced photoions of the target isotope are extracted from the vapour flow to a collector by means of an electric field; the rest atoms remaining neutral continue motion along initial trajectories. Efficiency of target isotope separation is determined by 'large' isotopic shifts in the excitation spectrum of the element (exceeding the spectral linewidth of laser radiation and the Doppler broadening of the absorption line) and by the possibility of light saturation at each stage of the ionisation process (for reducing atom losses from intermediate levels due to spontaneous decay and, hence, making the maximal yield of photoions [9]). By the level of light power and spectral and frequency characteristics, the system of tunable dye lasers (DLs) pumped by a copper vapour laser (CVL) is one of the most efficient for AVLIS [10]). Thus, ionisation schemes for NiI were searched for taking into account the lasing spectra of efficient dyes (in the wavelength range $\lambda = 530-645$ nm) and second-harmonic spectra for DL radiation.

Isotopic shifts known from scientific literature include more than 30 transitions of NiI arc spectra [11, 12]. However, almost all lines (with $\lambda = 330-391$ nm) are outside the desired range. In [13–15], a number of schemes were suggested with ionisation of NiI through the autoionising states (AIS):

 $3d^{8}4s^{2}{}^{3}F_{4} + hv(3145 \text{ Å}) \rightarrow$ $3d^{8}4s4p {}^{3}G_{3}^{\circ} + hv(3254 \text{ Å}) \rightarrow \text{AIS [13]},$

 $3d^{9}4s^{3}D_{3} + hv(3249 \text{ Å}) \rightarrow$ $3d^{8}4s4p^{3}G_{4}^{0} + hv(3150 \text{ Å}) \rightarrow AIS [13],$

 $3d^{8}4s^{2}{}^{3}F_{4} + hv(3232 \text{ Å}) \rightarrow$ $3d^{8}4s4p {}^{3}G_{5}^{\circ} + hv(3152 \text{ Å}) \rightarrow AIS [13],$

 $3d^{9}4s^{3}D_{3} + hv(3051 \text{ \AA}) \rightarrow 3d^{8}4s4p^{3}F_{4}^{\circ} + hv(6111 \text{ \AA}) \rightarrow 3d^{9}4d^{2}[7/2]_{4} + hv(7482 \text{ \AA}) \rightarrow AIS [14],$

 $3d^{9}4s^{3}D_{3} + hv(2748 \text{ Å}) \rightarrow 3d^{8}4s4p^{1}D_{2}^{o} + hv(7866 \text{ Å}) \rightarrow 3d^{9}4d^{2}[7/2]_{3} + hv(7750 \text{ Å}) \rightarrow AIS [15].$

It is very difficult to obtain DL radiation with the power sufficient to efficiently ionise macroscopic quantities of the target isotope in the spectral range of these transitions.

The present work is devoted to a search for an efficient scheme of laser selective ionisation of nickel isotopes by DL radiation under CVL pumping. An installation for studying NiI spectra in the atomic vapour by the method of stepwise resonance ionisation is described in Section 2. In Section 3, measured isotopic shifts for lines of some transitions from the ground and intermediate levels are given for even isotopes of NiI, and the structure of first transitions for ⁶¹Ni and ⁶³Ni is considered. Odd AISs with the energy E =67503-68013 cm⁻¹ exceeding the ionisation threshold are searched for. Based on the results obtained, we have chosen a three-step selective ionisation scheme: $3d^84s^{23}F_4$ (E = 0) \rightarrow $3d^{9}4p^{1}F_{3}^{o}(31030.99 \text{ cm}^{-1}) \rightarrow 3d^{9}4d^{2}[7/2]_{4} (49322.56 \text{ cm}^{-1}) \rightarrow$ AIS (67707.61 cm⁻¹), and measured the saturation intensities for all excitation stages. In Section 4, results are presented for selective ionisation of ⁶³Ni performed by this scheme.

2. Experimental setup

2.1. Laser system

The laser setup comprising a DL pumped by radiation of a CVL and a separator complex has been developed and designed at the National Research Centre 'Kurchatov Institute' for studying laser isotope separation in atomic vapour [16].

The CVL [master oscillator (MO) - amplifier] is fabricated on the basis of self-heated [17,18] copper vapour LT-40Cu oscillator and thyratron modulators (with the wavelengths of 510 and 578 nm, output power 35-40 W, pulse repetition rate 10 kHz, pulse duration $\Delta \tau_{\rm FWHM} \approx 20$ ns). Each DL comprises a MO and an amplifier. Cavities of the MO utilise a diffraction grating operating in the regime of grazing incidence. An average power of single-mode generation at the MO output is 100-200 mW (the spectral linewidth is Δv_{FWHM} \approx 100 MHz, $\Delta\tau_{\rm FWHM}$ \approx 15–20 ns). In a DL amplifier, the power is increased to 4-8 W. The design of the MO cavity provides smooth (without mode hopping) wavelength scanning in the single-mode regime over the range of ~ 1 Å by varying a voltage across the piezoelectric cell in a folding mirror unit of the cavity. Scanning in a wider range (more than 100 Å) is performed by a stepper motor. The radiation wavelength of the DL is controlled by LM007 precision instruments (Laser 2000, GmbH), which provide the absolute measurement accuracy of ~0.0005 Å. If necessary, the instruments are used as etalons to actively stabilise the radiation wavelength of any DL. More detailed information about the DL one can find in [19]. Beams at the output from DL amplifiers are telescoped to a diameter of 5-12 mm, collimated and directed to a mass-spectrometer chamber. To adjust the beams spatially, semi-transparent and/or dichroic mirrors are used. Radiation pulses from all DLs are synchronised in time in a single beam; however, if necessary, those can be separated in time by tens of nanoseconds with the help of corresponding spatial delay lines.

The employment of efficient laser dyes PM556, PM567, PM597, SR640 and Cresyl Violet provides the operation spectral range for the laser system of 530–645 nm. For obtaining tunable radiation in the UV spectral range (pumping at $\lambda = 578$ nm, dye Cresyl Violet, the lasing wavelength range is 623–645 nm), the DL radiation was converted to the second harmonic ($\lambda = 312-323$ nm, the average power is of

up to 1 W) in a nonlinear β -BBO crystal (of size $4 \times 4 \times 5$ mm with the phase-matching angles $\theta = 39^\circ$, $\varphi = 90^\circ$).

2.2. Mass-spectrometer chamber

Spectroscopic investigations in narrow collimated atomic beams, in particular, by the method of resonance stepwise ionisation, are performed using an installation comprised of a vacuum chamber with a pump system, heat evaporator and quadruple MS-7302 mass-spectrometer. A system of diaphragms arranged above the evaporator allows one to form a narrow atomic beam (perpendicular to the laser beam) with an opening angle of 3° (the Doppler broadening of lines is \sim 100 MHz). The laser beam crosses the atomic beam directly in the ionisation chamber of the ion source of the quadruple mass-spectrometer. The zone of laser radiation interaction with the atomic vapour has a shape of cylinder with a length of 2 mm and diameter of 2 mm (determined by the size of a diaphragm placed on the beam propagation path prior to the interaction zone). The axes of atomic and laser beams and the ion-optical axis of the mass-spectrometer are mutually orthogonal. Ions are detected by a secondary-emission multiplier. Experimental data are accumulated in real time. Software realised in LabVIEW (National Instruments) records data from wavelength meters and laser radiation detectors; signals from secondary-emission multiplier and through an interface unit varies a control voltage on a piezoelectric element of the DL cavity folding mirror, thus tuning the laser wavelength. Data obtained are recorded, processed, and estimated in real time.

In experiments with stable NiI isotopes, natural metal nickel was used for evaporation. In experiments with radionuclide ⁶³Ni, metallic powder mixture of natural nickel with radionuclide from a ⁶³Ni source of β -radiation was used ('RITVERC' GmbH, Russia).

3. Choice of the photoionisation scheme

3.1. First stage

The NiI ground level $3d^84s^{23}F_4$ (energy E = 0) and lower metastable level $3d^94s^{3}D_3$ ($E = 204.786 \text{ cm}^{-1}$) were used as the initial levels. Their relative population at the temperature of nickel evaporation ~1700 °C is 0.41 and 0.27, respectively. According to [20], there are approximately 10 transitions from the levels ${}^{3}F_4$ and ${}^{3}D_3$ with the wavelengths of 280-323 nm. The three transitions have been chosen for investigation, which correspond to various electron configuration changes:

 $3d^{8}4s^{2}{}^{3}F_{4} \rightarrow 3d^{8}4s4p {}^{3}G_{3}^{\circ} (\lambda = 314 \text{ nm}),$ $3d^{9}4s {}^{3}D_{3} \rightarrow 3d^{8}4s4p {}^{3}G_{3}^{\circ} (\lambda = 317 \text{ nm}),$ $3d^{8}4s^{2}{}^{3}F_{4} \rightarrow 3d^{9}4p {}^{1}F_{3}^{\circ} (\lambda = 322 \text{ nm}).$

The ionisation potential for NiI equals 7.64 eV (61600 cm⁻¹), which makes it possible to study the structure of first transitions by the two-stage scheme with ionisation to continuum using a single DL. In experiments, the mass filter of the quadruple mass-spectrometer was adjusted to transmission of the isotope photoions. The DL wavelength was scanned and the photoion current was recorded. An example of the photoion signal of ⁵⁸Ni obtained in scanning the DL wavelength near the wavelength of the resonance transition $3d^84s^{23}F_4 \rightarrow$

 $3d^94p$ ¹F_3^o is presented in Fig. 1. For determining the 'centre' of each transition more exactly, experimental points were approximated by the Voigt profile using the PAW software from the CERN programme library [21]. In Table 1, measured isotopic shifts of transition frequencies are presented for even isotopes NiI.

Excitation selectivity, along with the values of isotopic shifts, is determined by a hyperfine structure (HFS) of the transition for isotopes with a nonzero nucleus spin *I*. In our case, I = 3/2 for ⁶¹Ni and 1/2 for ⁶³Ni. For the chosen transitions, interaction constants are known only for lower levels of isotope ⁶¹Ni [22]. It is not sufficient for calculating the HFS for transitions with a change in the total atomic momentum $\Delta F = 0, \pm 1$ between sublevels of hyperfine multipletes with F = J + I, J + I - 1, ..., |J - I|, where *J* is the total electron momentum of the atom. Hence, the HFS of the first three transitions was found experimentally (Fig. 2).

The HFS of the transitions ${}^{3}F_{4} \rightarrow {}^{3}G_{0}^{3}$ and ${}^{3}D_{3} \rightarrow {}^{3}G_{0}^{3}$ proved to be such (Fig. 2) that selective photoionisation of 63 Ni is only possible through weak lines with $\lambda = 3146.012$ and 3166.438 Å, respectively. The HFS of the transition ${}^{3}F_{4} \rightarrow {}^{1}F_{3}^{0}$ of isotope 63 Ni comprises three transitions with a change in $F: 3.5 \rightarrow 3.5, 4.5 \rightarrow 3.5$ and $3.5 \rightarrow 2.5$. Experimentally, only two lines have been detected at $\lambda = 3222.559$ and 3222.566 Å. Probably, the intensive peak of the photoion signal 63 Ni at $\lambda = 3222.566$ Å is formed by two hyperfine transitions with close frequencies. The frequency distance from this peak to nearest peaks of the isotopes 64 Ni and 62 Ni is 0.75 and 1.21 GHz, respectively. Hence, the transition



Figure 1. Photoion signal ⁵⁸Ni (dots) vs. DL radiation wavenumber of the first excitation stage $(3d^84s^{23}F_4 \rightarrow 3d^94p^1F_3^\circ)$. The solid curve shows the Voigt profile with the Lorentz (Δv_L) and Gaussian (Δv_D) profile widths (FWHM) equal to 25 and 190 MHz, respectively.



Figure 2. Isotopic structure of first transitions in NiI. Vertical lines denote the wavelengths of transitions for even NiI isotopes, points are HFS transitions of (\bullet) ⁶¹Ni and (\circ) ⁶³Ni.

 ${}^{3}F_{4} \rightarrow {}^{1}F_{3}^{o}$ was chosen as the first stage transition for the photoionisation scheme.

3.2. Second stage

Two-stage ionisation of nickel atoms can be performed through a set of known even AISs [13]; however, the treestage variant (one UV quantum and two visible-range quanta) is potentially preferable. First, selectivity of the two-step ionisation is lower because there is a channel of nonselective twophoton nonresonance ionisation. Second, the power of UV radiation at the output from a nonlinear β -BBO crystal is limited to the value of several watts due to a temperature dependence of the phase-matching angle [23, 24]. This may be insufficient for obtaining efficient ionisation. Transition from

Table 1. Isotopic shifts of transition frequencies for even isotopes NiI (the '-' sign means that the frequency for lighter isotope is higher).

Excitation stage	Transition	Wavelength*/Å	Isotopic shift/GHz			
			58Ni-60Ni	60Ni-62Ni	62Ni-64Ni	⁵⁸ Ni- ⁶⁴ Ni
First	$3d^84s^{23}F_4 \rightarrow 3d^84s4p^3G_3^{\circ}$	3146.0237(3)	0.727(30)	0.728(30)	0.697(30)	2.152(30)
First	$3d^94s {}^3D_3 \rightarrow 3d^84s4p {}^3G_3^\circ$	3166.4219(3)	-1.077(30)	-0.928(30)	-0.957(30)	-2.962(30)
First	$3d^84s^{23}F_4 \rightarrow 3d^94p^1F_3^0$	3222.5841(3)	2.080(30)	2.080(30)	1.964(30)	6.124(30)
Second	$3d^{9}4p^{1}F_{3}^{0} \rightarrow 3d^{9}4d^{2}[7/2]_{4}$	5464.0140(6)	0.423(15)	0.522(15)	0.504(15)	1.449(15)
Third	$3d^{9}4d^{2}[7/2]_{4} \rightarrow 67707.6 \text{ cm}^{-1}$	5442.1623(6)	-1.641(30)	-1.419(30)	-2.055(30)	-5.115(30)
*The wavelength (vac	uum) corresponds to transitions in ⁵	⁸ Ni.				

the level $3d^94p \, {}^1F_3^{\circ}$ may occur to an even level with the total electron momentum *J* equal to 2, 3, or 4. In the spectral range of efficient DL generation, according to [20], transitions to the following levels are possible:

 $3d^{9}4d^{2}[7/2]_{4} (E = 49332.593 \text{ cm}^{-1}, \lambda = 546 \text{ nm}),$ $3d^{9}4d^{2}[7/2]_{3} (E = 49313.814 \text{ cm}^{-1}, \lambda = 547 \text{ nm}),$ $3d^{9}4d^{2}[3/2]_{2} (E = 49159.030 \text{ cm}^{-1}, \lambda = 551 \text{ nm}),$ $3d^{8}4s5s^{5}F_{4} (E = 49085.982 \text{ cm}^{-1}, \lambda = 554 \text{ nm}).$

For determining the wavelengths and isotopic shifts, the wavelength of DL radiation in the second stage (pumping at $\lambda = 510$ nm, the dye is PM556, the generation wavelength range is 530–550 nm, the density of the average power is 50 mW cm⁻²) was scanned near the wavelength of the resonance transition; simultaneously, the first-stage DL (80 mW cm⁻²) was stabilised at the wavelength of 3222.5841 Å. An additional DL (pumped at $\lambda = 510$ nm, the dye is PM556, the radiation wavelength is 535 nm, the density of the average power is 1 W cm⁻²) was used for increasing the probability of ionising to continuum from the second level.

The search for second transitions we limited to studying the transition $3d^94p^1F_3^{\circ} \rightarrow 3d^94d^2[7/2]_4$, because, on the one hand, it has noticeable isotopy (Table 1); on the other hand, a very intensive autoionisation transition has been discovered from its upper level $3d^94d^2[7/2]_4$ (see below).

3.3. Third stage (autoionisation)

While using the DL pumped by radiation of the CVL, the fourth level (AIS) in the ionisation scheme should have an energy in the range of 64663-68189 cm⁻¹ and be odd with the total electron momentum J = 1-5 depending on the third (pre-ionisation) level. According to [14], in the range E =62577-67157 cm⁻¹ only one odd AIS with the energy of 62694 cm⁻¹ and J = 3 was found. Our laser system slightly expanded the search range. The wavelength of third-stage DL radiation (excitation from the level $3d^94d^2[7/2]_4$, E =49332.593 cm⁻¹) was scanned in the lasing range of PM556 dye: $\lambda = 535-550$ nm (E = 67503-68013 cm⁻¹). Seven AISs have been found in the scanning (Table 2). While ionising through the most intensive autoionision transition (E_{AIS} = 67707.611 cm⁻¹) (Fig. 3), the photoion signal exceeded the signal of photoionisation to continuum by a factor of 630. For determining the total electron momentum J of this AIS we

Table 2. AIS of ⁵⁸Ni excited in transitions from the level $3d^94d^2[7/2]_4$ (*E* = 49332.561 cm⁻¹).

Transition wavelength (in vacuum)/Å	Transition line width (FWHM)/GHz	AIS energy/ cm ⁻¹	К
5460.293	18	67646.598	3.2
5456.925	0.4	67657.903	5.5
5452.601	0.6	67672.431	11
5442.162	1.1	67707.611	630
5435.736	30	67729.336	4.5
5428.130	0.2	67755.112	11.5
5424.010	12.3	67769.105	5.7

Notes: *K* is the ratio of the current of photoionisation through the AIS to the current of photoionisation to continuum at the average radiation power density of 1 W cm^{-2} .



Figure 3. Photoion signal of ⁵⁸Ni during ionisation through the AIS with $E_{AIS} = 67707.611 \text{ cm}^{-1} \text{ vs.}$ the wavenumber of the third-stage DL (excitation from the level $3d^94d^2[7/2]_4$, $E = 49332.561 \text{ cm}^{-1}$).



Figure 4. Dependences of the photoion signal on the average power density of the first-stage DL (the average power densities of the secondand third-stage DLs are 80 mW cm⁻² and 1 W cm⁻², respectively) (*I*) and of the second-stage DL (the average power densities of the firstand third-stage DLs are 80 mW cm⁻² and 1 W cm⁻², respectively) (*2*).



Figure 5. Dependence of the photoion signal on the average power density of the third-stage DL (the average power densities of the first- and second-stage DLs are 80 and 15 mW cm⁻², respectively).

experimentally studied the possibility of ionising through this state using another pre-ionisation level with $E = 67707.611 \text{ cm}^{-1}$ from the configuration $3d^94d^2[7/2]_3$ with J = 3. Ionisation has not been observed in the experiment; hence, one may assume

that the total electron momentum for the AIS with $E_{AIS} = 67707.611 \text{ cm}^{-1}$ is equal to 5.

The most important characteristic of any photoionisation scheme is the intensity of laser radiation needed for each stage to provide saturation of the transition. From this one can estimate the photoionisation efficiency at prescribed laser powers and expenses of the required efficiency for the separation process. To find these characteristics, we experimentally studied dependences of the photoion signal on the average laser power density. These dependences are shown in Figs 4 and 5 for all excitation stages. The saturation levels for the first, second, and third stages are 80, 15 and 4000 mW cm⁻², respectively. The final scheme of three-stage ionisation of NiI is presented in Fig. 6.



Figure 6. Three-stage scheme of ionising NiI through the AIS. Level energies and wavelengths (vacuum) correspond to ⁵⁸Ni.

4. Selective photoionisation

The wavelengths of lasers for selective photoionisation of the radionuclide were adjusted in several steps. First, the mass filter of the quadruple mass-spectrometer was adjusted to transmission of ions with the mass of 63. The first-stage DL was adjusted to the wavelength of the most intensive component of the ⁶³Ni spectrum ($\lambda_1 = 3222.5656$ Å) and was switched into the regime of automatic wavelength stabilisation. Then, the wavelengths of the second- and third-stage DLs were successively adjusted to the maximal photocurrent of radionuclide ⁶³Ni (λ_2 = 5464.0058 Å, λ_3 = 5442.1953 Å) and were also stabilised. For determining selectivity of ⁶³Ni photoionisation, the mass-spectrometer was scanned in the mass number range of 57-65. An example mass-spectrum of the photoion signal is presented in Fig. 7. In experiment, the densities of the average DL power of the first, second and third stages were 80, 15 and 1700 mW cm⁻², respectively, and were close to the saturation levels (Figs 4 and 5).

The concentration of 63 Ni ions in the photoion current (at the radionuclide initial concentration of less than 1%) was 93%. In Table 3, results of experiments on selective ionisation of various low-abundance isotopes NiI are given. One can see that photoionisation selectivity for 61 Ni is lower than, e.g., for 63 Ni. Seemingly, this is related with that the lines of 61 Ni in the



Figure 7. Mass-spectrum of photoions. The initial isotope concentration of 63 Ni was less than 1%, the average power densities of DLs of the first, second and third stages are 80, 15 and 1700 mW cm⁻², respectively.

spectrum are close to the lines of even isotopes with a comparatively high concentration, namely, ⁶⁰Ni (26.22%) and ⁶²Ni (3.63%). In addition, if the wavelength of the first-stage DL is adjusted to a HFS component of ⁶³Ni, then a greater part of atoms is involved into the process of photoexcitation with following photoionisation because the ground state of ⁶³Ni is split into only two sublevels, whereas atoms ⁶¹Ni in the ground state are distributed over four sublevels.

Table 3. Selectivity *S* of laser ionisation for isotopes NiI at the saturated radiation intensities according to the scheme $3d^84s^{23}F_4 \rightarrow 3d^94p^1F_3^{\circ} \rightarrow 3d^94d^{2}[7/2]_{\star} \rightarrow AIS(67707.611 \text{ cm}^{-1})$

$50 40 [7/2]_4 \rightarrow AIS (07/07.011 cm^2).$						
Isotope	$C_{ m f}$	C_{p}	S			
⁶¹ Ni	0.011	0.75	265			
⁶² Ni	0.036	>0.98	>1300			
⁶³ Ni	< 0.01	0.93	>1200			
⁶⁴ Ni	0.009	>0.98	>5000			

Note: $S = C_p(1 - C_f)/[C_f(1 - C_p)]$, where C_f is the initial concentration of the target isotope and C_p is the concentration of photoions of the target isotope.

5. Conclusions

Experiments on atomic nickel spectroscopy performed by the method of resonance stepwise ionisation allowed us to find an efficient scheme for selective ionisation of isotopes NiI by radiation of a DL pumped by a CVL: $3d^84s^{23}F_4$ (E = 0) \rightarrow $3d^94p^1F_3^{\circ}$ (31030.99 cm⁻¹) \rightarrow $3d^94d^2[7/2]_4$ (49322.56 cm⁻¹) \rightarrow AIS (67707.61 cm⁻¹). Selectivity of radionuclide ⁶³Ni separation obtained in the experiments at relatively weak requirements on power output characteristics of the laser system allows us to consider the method of laser isotope separation in atomic vapour (AVLIS) as quite promising for producing macro-quantities of radionuclide ⁶³Ni, which is a basis for designing long-service-life autonomous sources of electrical energy.

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